## **IN THE CLAIMS:**

Please amend the claims as follows:

- 1. (Original) A method of processing a substrate, comprising:
- a) positioning the substrate in an electrolyte solution a first distance from a permeable disc disposed in the electrolyte;
- b) applying a current to a surface of the substrate exposed to the electrolyte and depositing a material on the substrate; and
- c) positioning the substrate a second distance from the permeable disc, the second distance being less than the first distance.
- 2. (Original) The method of claim 1, wherein the electrolyte is a copper containing solution.
- 3. (Original) The method of claim 2, wherein less than 5000 angstroms of material is deposited at the first distance.
- 4. (Original) The method of claim 1, wherein the current is applied in a range from about 20 amps or less.
- 5. (Original) The method of claim 1, wherein the permeable disc is a polishing pad.
- 6. (Original) The method of claim 5, wherein applying the current to the substrate comprises the use of a pulse plating technique.
- 7. (Original) The method of claim 1, wherein the first distance is between about 1 mm and about 5 mm.

- 8. (Currently Amended) The method of claim 7, wherein the second distance is less then above than about 100  $\mu$ m.
- 9. (Original) The method of claim 7, wherein the substrate and the permeable disk are in contact at the second distance.
- 10. (Original) The method of claim 1, further comprising transferring the substrate to a polishing apparatus.
- 11. (Original) The method of claim 9, wherein the permeable disk exerts a pressure on the substrate of about 2 psi or less at the second distance.
- 12. (Original) The method of claim 1, wherein the current is applied in a range between about 0.5 amps and about 5.0 amps.
- 13 (Original) A method of processing a substrate, comprising:

  positioning the substrate in an electrolyte solution a first distance from a

  permeable disc disposed in the electrolyte; and

applying a current to a surface of the substrate exposed to the electrolyte and depositing a material on the substrate.

- 14. (Original) The method of claim 13, wherein the electrolyte is a copper containing solution.
- 15. (Original) The method of claim 13, wherein less than 5000 angstroms of material is deposited at the first distance.
- 16. (Original) The method of claim 13, wherein the current is applied in a range from about 20 amps or less.

- 17. (Original) The method of claim 13, wherein the permeable disc is a polishing pad.
- 18. (Original) The method of claim 13, further comprising transferring the substrate to a polishing apparatus.
- 19. (Original) The method of claim 13, wherein the current is applied in a range between about 0.5 amps and about 5.0 amps.